



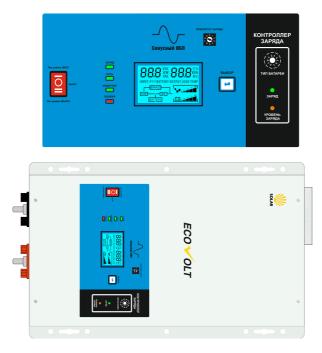
USER MANUAL

MODEL: SOLAR 1012, SOLAR 1024, SOLAR 2012, SOLAR 2024, SOLAR 3012, SOLAR 3024, SOLAR 3048

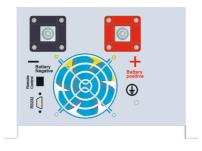
Table of Contents:

| Table Of Contents ······ | 1 |
|---|---|
| Figures Of Unit | 2 |
| Line Mode Specification | ı |
| Inverter Mode Specification | 5 |
| Charge Mode Specification | 3 |
| Front Panel | 3 |
| Connection Diagram And Installation | 3 |
| Troubleshooting Guide···································· | 3 |

Figures of Unit:

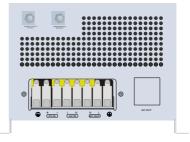






(RS232,Remote control & Optional)

Figure 3 DC side





LCD Display



1) Charge Mode

When utility is on, LCD indicate charge current:



2) Utility Mode

On utility mode, the indication and displays are as following figures:



3) Battery Mode

On battery mode, LCD indicate battery capacity:



4) Fault Mode

When inverter fault, the indication and displays are as following figures:

- 1: fan jam
- 2: overload
- 3/6/7: output short circuit
- 4: over temperature
- 8/9: battery overvoltage.



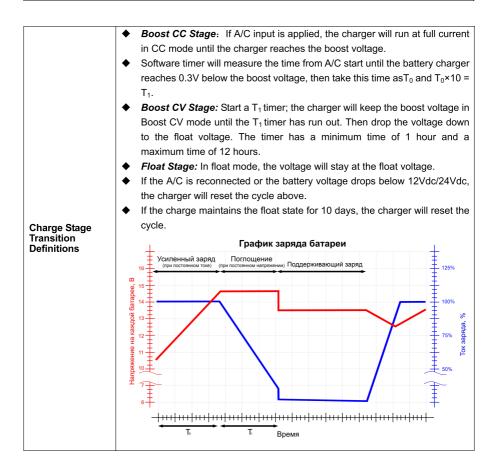
| | odel | | | | | |
|--|-----------------------------------|------|----------|----------------|------|------|
| MODEL | 1012 | 1024 | 2012 | 2024 | 3012 | 3024 |
| Input Voltage Waveform | Sinusoidal (utility or generator) | | | | | |
| Nominal Input Voltage | | | 23 | 30Vac | | |
| Low Line Disconnect | | | 155 | √ac±2% | | |
| Low Line Re-connect | | | 164\ | /ac ±2% | | |
| High Line Disconnect | | | 272\ | /ac±2% | | |
| High Line Re-connect | | | 265 V | /ac±2% | | |
| Max AC Input Voltage | | | 270 | 0Vrms | | |
| Nominal Input Frequency | | | 50Hz (Au | ito detection) | | |
| Low Line Frequency Re-connect | 44 <u>+</u> 0.3Hz for 50Hz; | | | | | |
| Low Line Frequency Disconnect | 40 <u>±</u> 0.3Hz for 50Hz; | | | | | |
| High Line Frequency Re-connect | 75 <u>+</u> 0.3Hz for 50Hz; | | | | | |
| High Line Frequency Disconnect | 80 <u>+</u> 0.3Hz for 50Hz; | | | | | |
| Output Voltage Waveform | As same as Input Waveform | | | | | |
| Over-Load Protection (SMPS load) | Circuit breaker | | | | | |
| Output Short Circuit Protection | | | Circui | t breaker | | |
| Efficiency (Line Mode) | >95% | | | | | |
| Transfer Switch Rating | 30A | | | | | |
| Transfer Time (Ac to Dc) | 10ms (typical) | | | | | |
| Transfer Time (Dc to Ac) | 10ms (typical) | | | | | |
| Pass through without Battery | | | | Yes | | |
| Max Bypass Overload Current | | | : | 30A | | |

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| | | cations: | | | | | | |
|--|---|----------------|----------------------------------|------------------------------------|----------|------|--|--|
| MODEL | | | Мо | del | | | | |
| | 1012 | 1024 | 2012 | 2024 | 3012 | 3024 | | |
| Output Voltage Waveform | | Pure Sine wave | | | | | | |
| Rated Output Power (VA) | 10 | 000 | 20 | 00 | 30 | 000 | | |
| Rated Output Power (W) | 10 | 000 | 20 | 00 | 30 | 000 | | |
| Power Factor | | | 1. | .0 | | | | |
| Nominal Output Voltage (V) | | | 230Vac | : ±10% | | | | |
| Nominal Output Frequency (Hz) | | | 50Hz ± | : 0.3Hz | | | | |
| Auto tracking Main Frequency (Hz) | | Yes | (Following Ma 50Hz @ | in first conneo 40-80Hz | ction) | | | |
| Output Voltage Regulation | | | ±10% | ₀ rms | | | | |
| Nominal Efficiency | | >80% | | | | | | |
| Over-Load Protection (SMPS load) | (110% <load<125%) (shutdown="" 15="" after="" fault="" minutes;<br="" output)="" ±10%:="">(125%<load<150%) (shutdown="" 60s;<br="" after="" fault="" output)="" ±10%:="">Load>150% ±10%: Fault (shutdown output) after 20s</load<150%)></load<125%)> | | | | | | | |
| Surge rating | 300 | OVA | 600 | 0VA | 900 | 0VA | | |
| Capable of starting electric motor | 1 HP 1 HP | | | | 2 HP | | | |
| Output Short Circuit Protection | Current limit (Fault after 10s) | | | | | | | |
| Inverter Breaker Size | 1 | 0A | | 30 |)A | | | |
| Nominal DC Input Voltage | 12V | 24V | 12V | 24V | 12V | 24V | | |
| Min DC start voltage | | | 11V/22 | 2V/43V | | | | |
| Low Battery Alarm | 10.5Vdc ± 0.3Vdc for 12V battery 21.0Vdc ± 0.6Vdc for 24V battery | | | | | | | |
| Low DC input Shut-down | 10.0Vdc ± 0.3Vdc for 12V battery 20.0vdc± 0.6Vdc for 24V battery | | | | | | | |
| High DC input Alarm & Fault | 16Vdc ± 0.3Vdc for 12V battery 32Vdc ± 0.6Vdc for 24V battery | | | | | | | |
| High DC input Recovery | | 1 | 5.5Vdc ± 0.3Vd 1.0Vdc ± 0.6Vd | c for 12V batte c for 24V batte | ry ry | | | |
| Power saver | | | Load | ≤ 25\M | | | | |

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| Charge Mode Specifications: | | | | | | |
|--|---|------|------------------------|-------------|----------------|-------------|
| | | | Мо | Model | | |
| MODEL | 1012 | 1024 | 2012 | 2024 | 3012 | 3024 |
| Nominal Input Voltage | | | 230 | Vac | | |
| Input Voltage Range | | | 155~2 | 72Vac | | |
| Nominal Output Voltage | | | Same as in | put voltage | | |
| MAX Charge Current | 35A | 20A | 65A | 35A | 75A | 45A |
| Charge Current Regulation | Charge current adjustable: 25%, 50%, 75%, 100%. (Optional) | | | | | |
| Battery initial voltage | 0-15.7Vdc/31.4Vdc (can operate with 0V battery) | | | | | |
| Charger Short Circuit Protection | Circuit breaker | | | | | |
| Breaker Size | | | 30 |)A | | |
| Over Charge Protection | Bat. V ≥15.7Vdc / 31.4Vdc , beeps 0.5s every 1s & fault after 60s | | | | | |
| Charge Algorithm | | | | | | |
| Algorithm | | | rrent stage) — age) | Boost CV (| constant volta | ge stage) — |



| Front Pa | Front Panel | | | | | |
|----------------------------|---|---|--|--|--|--|
| | | | | | | |
| | | | | | | |
| | Эко режим (ВКЛ) | Power on with saver mode (power saver \leq 25W) | | | | |
| Switch | ВЫКЛ Power totally off (If there is AC power,inverter have charger | | | | | |
| | Эко режим (ВЫКЛ) | Power on without saver mode | | | | |
| Заряд | controller line on | | | | | |
| | controller charge battery (red: low, orange: normal, green: high) | | | | | |
| ЗАРЯД | AC charge on | AC charge on | | | | |
| СЕТЬ | AC power on | | | | | |
| ИНВЕРТОР | inverter mode | | | | | |
| ОШИБКА | check inverter | | | | | |
| Audible Alarm | n | | | | | |
| Battery Voltage Low | Inverter green LED Lighti | ng, and the buzzer beep 0.5s every 5s. | | | | |
| Battery Voltage High | Inverter green LED Lighting, and the buzzer beep 0.5s every 1s, and Fault after 60s. | | | | | |
| Inverter Mode Over-Load | 110%< load<125%, no audible alarm in 14 minutes, beeps 0.5s every 1s in 15th minute, and Fault after 15 minutes. 125% <load<150%, 0.5s="" 1s,="" 60s.<="" after="" and="" beeps="" every="" fault="" li=""> Load>150%, beeps 0.5s every 1s, and Fault after 20s. </load<150%,> | | | | | |
| Over Temperature | | Over temp red LED Lighting, beeps 0.5s every 1s; | | | | |

| Protection | |
|-------------|--|
| Over | |
| Temperature | Heat sink temp. ≥105°C, Fault (shutdown Output) after 30 seconds |
| Protection | |
| Back-Feed | Yes |
| Protection | les |

Table 2 Battery Type Selector Switch Settings

| | | 12-volt | Models | 24-volt | Models | Charge F | unction |
|--------------------|---|---------------|----------------|---------------|----------------|---|--|
| Switch Position | Description | Float voltage | Bulk/ Equalize | Float voltage | Bulk/ Equalize | Equalize | Equalize |
| FUSILION | | (V) | voltage (V) | (V) | voltage (V) | charge rate | time |
| 0 | Equalize 1 - equalizes at a rate equal to the battery bank Capacity (in Amp hours) Divided by 40. | 13.2 | *15 | 26.4 | *30 | Battery Capacity Setting | 6 hrs. Minimum 12 hrs. Maximum |
| 1 | Equalize 2 -charges at a rate set by the BATTERY CHARGER RATE control. | 13.2 | *15.5 | 26.4 | *31 | Battery Charger Rate Setting (manual) | 6 hrs. minimum 12 hrs. maximum |
| 2 | Deep Cell Lead Acid 2 | 13.3 | 15 | 26.6 | 30 | Provides an Float and Bi for deep cyc acid batterie the battery manufacture recommend Float and Bi | ulk settings de, lead s. Refer to er ation for |
| 3 | Not Specified | 13.6 | 14.3 | 27.2 | 28.6 | Provides an setting of E Float vol | Bulk and |
| 4 | GelCel 2 | 13.7 | 14.4 | 27.4 | 28.8 | Recommend cell batteries specify high 1 voltages.Che the battery m | that loat ck with |
| 5 | Gel Cell 1 | 13.5 | 14.1 | 27 | 28.2 | Typical gel | cell setting. |
| 6 | PcCa-lead Calcium | 13.2 | 14.3 | 26.4 | 28.6 | Use this s sealed t batte | /pe car |
| 7 | Deep Cycle Lead Acid 1 (Default Setting) | 13.4 | 14.6 | 26.8 | 29.2 | Factory se typical deep acid bat | cycle lead |
| 8 | NiCad 1 | 14 | 16 | 28 | 32 | Use for NiC syste | |
| 9 | NiCad 2 | 14.5 | 16 | 29 | 32 | Recommend with nicl batte | el iron |

Important:

- Switch positions "0" and "1" are for monthly battery maintenance only. Return the switch to the appropriate position for the system's batteries when Equalize charging has completed. NEVER EQUALIZE GEL BATTERIES! Use together with BATTERYCHARGER RATE potentiometer (position1) or BATTERY CAPACITY potentiometer (position 0).
- 2. Equalize voltages are displayed in the table with an asterisk (*) Switch positions "0" and "1" only.
- 3. Switch position "7" is the default values as shipped from the factory.
- 4. Always refer to the battery manufacturer's specifications for equalization.

| AC Priority (Position of priority selector: 0,1,2,3,4,5,6) | | | | | | | |
|--|---------|------------------|----------------|------|---------|------|--|
| | Switch | | Во | ost | Fle | oat | |
| | setting | Description | iption Voltage | | Voltage | | |
| | setting | g | | 24 | 12 | 24 | |
| Position of priority selector | 0 | | No charging | | | | |
| | 1 | Gel USA | 14.0 | 28.0 | 13.7 | 27.4 | |
| 9 ⁰ 7 | 2 | AGM 1 | 14.1 | 28.2 | 13.4 | 26.8 | |
| € Solution 10 10 10 10 10 10 10 10 10 10 10 10 10 | 3 | AGM 2 | 14.6 | 29.2 | 13.7 | 27.4 | |
| | 4 | Sealed lead acid | 14.4 | 28.8 | 13.6 | 27.2 | |
| | 5 | Gel EURO | 14.4 | 28.8 | 13.8 | 27.6 | |
| | 6 | Open lead acid | 14.8 | 29.6 | 13.3 | 26.6 | |

| | Switch | | Во | ost | Flo | oat |
|-------------------------------|----------------|---|---|-----|-------------------------------|------|
| | Switch setting | Description Voltage Voltage | | , | | tage |
| | setting | ting | 12 | 24 | 12 | 24 |
| Position of priority selector | 7 | | deactivate battery mode at 11/22V and switch to AC and charge the battery from PV | | charging stops at 14/28V | |
| | 8 | 8 Battery prefer mode (batt. voltage sets by bat.selector of solar controler) 9 | deactivate battery mode at 10.5/21V and switch to AC and charge the battery from PV | | charging stops at 13.5/27V | |
| | 9 | | deactivate battery mode at 10/20V and switch to AC and charge the battery from PV | | charging stops at 13/26V | |

Note: When priority selector has 1-6 position (AC priority), the invertor has charger function from AC. When the position is 0 (AC priority), the inverter has no charge function.

AC/Battery Priority:

Our inverter is designed AC priority by default. This means, when AC input is present, the battery will be charged first, For more information, please refer to Charge Stage Transition Definitions on page and the inverter will transfer the input AC to power the load.

When you choose battery priority (position of priority selector is 7-9), the inverter will invert from battery (the load is powered from the battery) despite the AC input. Only when the battery voltage reaches the low voltage alarm point, the inverter will transfer the load to AC input, charge battery from PV and switch back to the battery when the battery is fully charged. This function is mainly for wind/solar systems using utility power as back up.

| Fault recovery | By restart the machine | | | | | |
|----------------|------------------------------------|--|--|---------------------------------|--|--|
| FAN Operatio | n | | | | | |
| | temperature ar • Fan should not | ch a way as to ensure temperatures in an op controlled in a smooth nd/or current. start/stop suddenly. at minimum speed ne I target <60db. | a high reliability and erating ambient temp manner as a function | safe unit and perature up to | | |
| | Condition | Enter condition | Leave condition | Speed | | |
| Fan Operation | | T ≤ 60°C | T > 65℃ | OFF | | |
| | HEAT SINK TEMPERATURE | 65℃≤ T<85 ℃ | T ≤ 60℃ or T ≥ 85℃ | 50% | | |
| | | T > 85℃ | T ≤ 80°C | 100% | | |
| | | I ≤ 15% | I ≥ 20% | OFF | | |
| | Charge Current | 20%< I ≤ 50%Max | l≤ 15%or I ≥ 50%Max | 50% | | |
| | | I > 50%Max | I ≤ 40%Max | 100% | | |
| | | Load < 30% | Load ≥ 30% | OFF | | |
| | Load% (Invert mode) | 30% ≤ Load < 50% | Load ≤ 20% or Load ≥ 50% | 50% | | |
| | | Load ≥ 50% | Load ≤ 40% | 100% | | |

| General Spec | General Specifications | | | | |
|-----------------------------------|--|--|--|--|--|
| Safety Certification | CE(EN62040-1) | | | | |
| EMC Classification | EN62040-2, C2 | | | | |
| Operating Temperature Range | 0°C to 40°C | | | | |
| Storage temperature | -15°C \sim 60°C | | | | |
| Operation humidity | 5% to 95% | | | | |
| Audible Noise | 60dB max | | | | |
| Cooling | Forced air, variable speed fan | | | | |
| Size | 1012/1024/2012/2024/2048/3012/3024 : 460x260x185MM | | | | |

AC Input wiring:

Selecting the proper wire (cable) size is very important for performance and safety. The Internal wire resistance varies according to amperage and temperature. It is recommended to keep voltage drop in all circuit under 3%. Below table shows specific cable lengths for the input circuit.

| Inverter Model Watts Rating | Nominal Operating DC Voltage | Nominal Operating AC Voltage | AC Breaker size Minimum Wire Size | |
|--------------------------------|------------------------------------|------------------------------------|---|--|
| 1012 | 12Volts | 230VAC | 8 amps-12AWG | |
| 1024 | 24Volts | 230VAC | 8 amps-12AWG | |
| 2012 | 12Volts | 230VAC 10 amps-12AWG | | |
| 2024 | 24Volts 230VAC 10 | | 10 amps-12AWG | |
| 3012 | 12Volts | 12Volts 230VAC 15 amps-12AV | | |
| 3024 | 24Volts | 230VAC 15 amps-12AWG | | |

Solar changer function

There is a solar charger built in, List below is the spec for solar charger

| Rated Voltage | 12/24V DC | | |
|---------------------------------------|--|-----------------------|--|
| Rated charge current | 40A | | |
| Input voltage range | 15-55V DC | | |
| Max. PV open circuit array voltage | 55V DC | | |
| Typical idle consumption | At idle < 10mA | | |
| Bulk charge | 14.6V(default) | 29.2V(default) | |
| Floating charge | 13.4V(default) | 26.8V(default) | |
| Equalization charge | 14.0V(default) | 28.0V(default) | |
| Over charge disconnection | 14.8V | 29.6V | |
| Over charge recovery | 13.6V | 27.2V | |
| Over discharge disconnection | 10.8V (default) | 21.6V(default) | |
| Over discharge reconnection | 12.3V | 24.6V | |
| Temperature compensation | -13.2mV/℃ | -26.4mV/ °C | |
| Lead acid battery settings | Adjustable | | |
| NiCad battery settings | Adjustable | | |
| Load control mode | 1.Low Voltage Reconnect (LVR): Adjustable 2.Low Voltage Disconnect (LVD): Automatic disconnect 3.Reconnection: Includes warning flash before disconnect and reconnection | | |
| Low voltage reconnect | 12.0-14.0 Vdc | 24.0-28.0 Vdc | |
| Low voltage disconnect | 10.5-12.5 Vdc | 21.0-25.0 Vdc | |
| Ambient temperature | 0-40 $^{\circ}\!\!\mathbb{C}$ (full load) | 40 — 60 ℃ (de-rating) | |
| Altitude | Operating5000m, Non-Operating 16000m | | |
| Protection class | IP21 | | |
| Terminal size(fine/singlewire) | #8 AWG | | |

NOTE: The optional battery temperature sensor automatically adjusts the charging process of the controller according to the type of the battery is selected by user through battery type selector. With the battery temperature sensor installed, the controller will increase or decrease the battery charging voltage depending on the temperature of the battery to optimize charge to the battery and maintain optional performance of the battery.

Maximum Power Point Tracking (MPPT) function.

Maximum Power Point Tracking, frequently referred to as MPPT, is an electronic system that operates the Photovoltaic (PV) modules in a manner that allows the modules to produce all the power they are capable of. The Solarmate Charge controller is a microprocessor-based system designed to implement the MPPT. And it can increase charge current up to 30% or more compared to traditional charge controllers. (See figure 1).

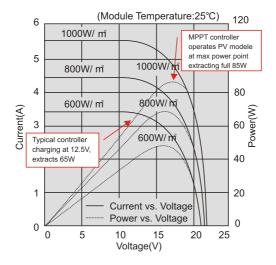
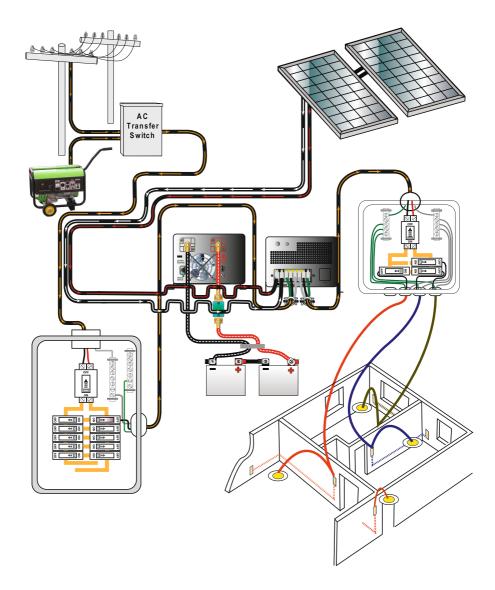


Figure 1 Current, Power vs. Voltage Characteristics



Remark:Used in utility power or solar system.

Troubleshooting Guide

Troubleshooting contains information about how to troubleshoot possible error conditions while using the Any Power Combi Inverter & Charger.

The following chart is designed to help you quickly pinpoint the most common inverter failures.

Indicator and Buzzer

| Status | Item | Indicator on top cover | | | | Buzzer |
|----------------|----------------------------------|------------------------|--------------|--------------|--------------|----------------------------|
| | | LINE | INVERTER | CHARGE | FAULT | Buzzer |
| | CC | √ | × | \checkmark | × | — |
| Line | CV | ~ | × | blink | × | — |
| Mode | Float | \checkmark | × | blink | ~ | — |
| | Standby | √ | × | × | × | — |
| Invert Mode | Inverter on (Power saver оғғ) | × | \checkmark | × | × | — |
| Mode | Power saver on | × | blink | × | × | — |
| | Battery Low | × | ~ | × | × | beep 0.5s every 5s |
| Alarm Mode | Battery High | × | ~ | × | × | beep 0.5s every 1s |
| | Overload on invert mode | × | ~ | × | × | Refer to "Audible alam" |
| | OverTemp on invert mode | × | \checkmark | × | × | beep 0.5s every 1s |
| | OverTemp on line mode | ~ | × | \checkmark | × | beep 0.5s every 1s |
| | Over charge | ~ | × | ~ | × | beep 0.5s every 1s |
| | Fan lock | × | × | × | \checkmark | beep continuous |
| Fault Mode | Battery High | × | × | × | \checkmark | beep continuous |
| | Inverter mode overload | × | × | × | ~ | beep continuous |
| | OverTemp | × | × | × | V | beep continuous |
| | Over charge | × | × | × | V | beep continuous |
| | Back Feed Short | × | × | × | ~ | beep continuous |

Remark: $\sqrt{1}$ shows the indicator on. × shows the indicator off. $\sqrt{1}$, blink shows the indicator blinking about 0.5s on and 0.5s off.

| Problem | Possible cause | Solution | | |
|---|---|--|--|--|
| battery | run out of battery | continue to charge battery full | | |
| lowvoltage | battery lower to 10v at machine off status, baterry damaged | change new battery | | |
| battery overvoltage | machine fault/battery connection fault | check machine, and check if battery connection correct. | | |
| | connected more loads | turned off inverter, remove some loads | | |
| overload | connected big motor load | start power of motor load is huge,3-4 times of load itself,pls choose the correct load | | |
| | The surrounding environment space is small | keep environment unobstructed | | |
| over tempterature | | check Fan at normal working | | |
| | machine does not turn off but overload | remove some loads | | |
| over charge | machine fault/machine "select" switch at wrong position | set "selcet" switch at correct position | | |
| | red power button wrong, | check red power button at right place, | | |
| without output | machine inside wire connection not correct | check LED lights if normal to confirm inside wire connection | | |
| | machine components damaged | open machine case to check components | | |
| | machine "select" switch at wrong position | set "selcet" switch at correct position | | |
| without charge | machine inside wire connection not correct | check LED lights if normal to confirm inside wire connection | | |
| | machine does not at "AC mode" | set at "AC mode" | | |
| load light flashing | at power saver on, load less than 25w | add more loads over 25w , 50w is better until normal | | |
| Fan stops run | Fan blocked | check if somthing block fan, like insect, etc. | | |
| | Fan jam | open machine case, find a white probe cable (on cooling fin), let it at short-circuit condition, the small fan should be run (if not,the fan abnormal) | | |
| | Load at short circuit | Check load carefully | | |
| Output short circuit | Mosfet broken | Check machine inside | | |
| Remark:1kw to 3kw machine, the fan starts to run until temperature reaches 50~60 degree | | | | |
| | e start machine, the big fan starts to run at the e temperature reaches 50~60 degree | e same time. the small fan | | |

...Need any support, contact our customer servicer freely...